

# **PRODUCT** DATA

**CARBOCOMP** SU UNIDIRECTIONAL CARBON FIBRE LAMINATES

## **PRODUCT DESCRIPTION**

CarboComp SU is an epoxy carbon fibre laminate composed of unidirectional orientated carbon fibres for reinforcement of structures.

- Fibre content: 65% volume
- Available widths: 50, 60, 80, 100, 120 mm
- Effective thickness: 1.2 mm

## APPLICATION

Reinforcement of beams, floors, walls and columns made of concrete, wood or steel. Strengthening of bridges and buildings in the following cases:

- Repair of the original bearing capacity, for example after fire or corrosion of the reinforcement.
- Local strengthening of construction elements, for example when making openings in floors or walls.
- To increase the load bearing capacity.
- To repair construction errors.

#### PROPERTIES

Tensile Strength • Average Value • Minimum Value	2,400 MPa >2,200 MPa
Modulus of Elasticity • Average Value • Minimum Value	65 GPa > 60 GPa
Elongation • Average Value • Density	>133% 1.6 g/cm³
Density	<ul> <li>Carbon Fibre: Approx. I.6 g/cm<sup>3</sup></li> <li>Manufactured Laminate: Approx. 2.0 g/cm<sup>3</sup></li> </ul>

# **ADVANTAGES**

- High tensile strength and stiffness.
- Low self-weight.
- Very low creep.
- Flexible in use.
- Long lengths can be installed jointlessly.
- Excellent corrosion, acid and alkali resistance.
- High durability.
- Minimal thermal expansion.
- Requires little to no maintenance.

- Finishing with paint, plaster or other finishes demands no special requirements.
- Laminate rolls are plastic wrapped at time of manufacture to protect bonding surfaces during transit and site storage, ensuring ease of placement.

#### PROCESSING

Concrete, steel and wood: Surfaces shall be cleaned, prepared and smooth prior to application.

#### Concrete:

- The surface shall be free of grease, cement, dust and all deleterious matter.
- Repair any unevenness, damaged or weak areas prior to application (minimum adhesion should exceed 1.5 N/mm<sup>2</sup>). Smooth the surface, remove all dust and ensure moisture content at the surface to be bonded is <3%.</li>

#### Metal:

• Degrease and remove all rust, high pressure cleaning is preferred.

#### Laminate:

- Mix the components of CarboComp 5800/BL and apply onto the laminate with a spatula avoiding air entrapment.
- Consumption: See Table 1 for typical consumption.
- Pot life: Circa 40 minutes at 20°C.
- After positioning the laminate on the surface, it must be pressed firmly into place until a minimal quantity of adhesive is extruded from the sides.
- Remove excess adhesive with CarboComp 5900 if required.

# **DIMENSIONS AND SHELF LIFE**

- Length: 100m, 50m
- Shelf Life: Unlimited

#### **PRECAUTIONS & SAFETY REQUIREMENTS**

- CarboComp laminates can have sharp edges, gloves should be worn when handling.
- Keep away from electricity.
- Epoxy glue: See technical data sheet for CarboComp 5800/BL.
- Cleaner: See technical data sheet for CarboComp 5900.

# CARBOCOMP SU

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# NOTES

- Safety Data Sheets for CarboComp SU products are available upon request.
- A staff of Technical Service Engineers is available to assist with installation or to answer questions related to CarboComp SU products.
- Requests for technical service or literature can be made through local sales representatives and offices or corporate offices located worldwide.

TABLE I	
WIDTH OF CARBOCOMP LAMINATE (mm)	TYPICAL CONSUMPTION RANGE (kg/m Length of Plate)
50	0.25 - 0.35
60	0.30 - 0.40
80	0.40 - 0.55
100	0.55 - 0.80
120	0.65 - 1.00
150	0.85 - 1.25

NOTE: These are typical values

Important:

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Rev. 05/15