

**Safety Data Sheet**  
Prepared in Accordance with HCS 29  
C.F.R. 1910.1200

**STONHARD****1. Identification of the Substance/Mixture and the Company/Undertaking**

- 1.1 Product Identifier** 69003Z **Revision Date:** 05/07/2019  
**Product Name:** STONKOTE HB4 RESIN **Supersedes Date:** 10/29/2018
- 1.2 Relevant identified uses of the substance or mixture and uses advised against** Base component of 2 components coating - Industrial use.
- 1.3 Details of the supplier of the safety data sheet**
- Manufacturer:** Stonhard, Division of StonCor Group, Inc.  
1000 East Park Avenue  
Maple Shade, NJ 08052  
+1 856 7797500 (US)
- Datasheet Produced by:** ehs@stonhard.com
- 1.4 Emergency telephone number:** CHEMTREC 1-800-424-9300 (Inside US)  
CHEMTREC +1 703 5273887 (Outside US)

**2. Hazard Identification****2.1 Classification of the substance or mixture**

Hazardous to the aquatic environment, Chronic, category 2  
Carcinogenicity, category 1A  
Eye Irritation, category 2  
Germ Cell Mutagenicity, category 1B  
STOT, single exposure, category 1  
STOT, single exposure, category 3, RTI  
Skin Irritation, category 2  
Skin Sensitizer, category 1

## 2.2 Label elements

### Symbol(s) of Product



### Signal Word

Danger

### Named Chemicals on Label

quartz (silicon dioxide), Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700), Solvent naphtha (petroleum), light arom.

### HAZARD STATEMENTS

Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2	H319	Causes serious eye irritation.
STOT, single exposure, category 3, RTI	H335	May cause respiratory irritation.
Germ Cell Mutagenicity, category 1B	H340-1B	May cause genetic defects.
Carcinogenicity, category 1A	H350-1A	May cause cancer.
STOT, single exposure, category 1	H370	Causes damage to organs.
Hazardous to the aquatic environment, Chronic, category 2	H411	Toxic to aquatic life with long lasting effects.

### PRECAUTION PHRASES

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P307+311	IF exposed, call a POISON CENTER or doctor/physician.
P308+313	IF exposed or concerned: Get medical advice/attention.
P314	Get medical advice/attention if you feel unwell.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

### 2.3 Other hazards

No Information

#### Results of PBT and vPvB assessment:

No information

## 3. Composition/Information On Ingredients

### 3.2 Mixtures

**Hazardous Ingredients**

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>%</u>
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25 - <50
14808-60-7	quartz (silicon dioxide)	25 - <50
13463-67-7	titanium dioxide	2.5 - <10
131298-44-7	isodecyl benzoate	1.0 - <2.5
64742-95-6	Solvent naphtha (petroleum), light arom.	0.1 - <1.0
21645-51-2	alumina trihydrate	0.1 - <1.0
162627-18-1	FATTY ACIDS, C18-UNSATD., TRIMERS, REACTION PRODUCTS WITH TRIETHYLENETETRAMINE	<0.1
108-83-8	2,6-dimethylheptan-4-one	<0.1
91-20-3	Naphthalene	<0.1

<u>CAS-No.</u>	<u>GHS Symbols</u>	<u>GHS Hazard Statements</u>	<u>M-Factors</u>
25068-38-6	GHS07-GHS09	H315-317-319-335-411	0
14808-60-7	GHS08	H350-370	0
13463-67-7			0
131298-44-7	GHS07	H332	0
64742-95-6	GHS07-GHS08	H304-335-336-340-350	0
21645-51-2			0
162627-18-1	GHS07-GHS09	H317-400-410	0
108-83-8	GHS02-GHS06	H226-331-335-336	0
91-20-3	GHS07-GHS08-GHS09	H302-351-400-410	0

**Additional Information:** The text for GHS Hazard Statements shown above (if any) is given in Section 16.

## 4. First-aid Measures

### 4.1 Description of First Aid Measures

**GENERAL NOTES:** When symptoms persist or in all cases of doubt seek medical advice.

**AFTER INHALATION:** Move to fresh air. Consult a physician after significant exposure.

**AFTER SKIN CONTACT:** Use a mild soap if available. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

**AFTER EYE CONTACT:** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses. If eye irritation persists, consult a specialist.

**AFTER INGESTION:** Gently wipe or rinse the inside of the mouth with water. Give small amounts of water to drink. Do NOT induce vomiting. Never give anything by mouth to an unconscious person.

### Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

Irritating to skin. May cause sensitization by skin contact. Prolonged or repeated exposure increases the risk. Harmful to aquatic organisms.

### 4.3 Indication of any immediate medical attention and special treatment needed

No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

## 5. Fire-fighting Measures

### 5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

**FOR SAFETY REASONS NOT TO BE USED:** Alcohol, Alcohol based solutions, any other media not listed above.

### 5.2 Special hazards arising from the substance or mixture

No Information

### 5.3 Advice for firefighters

In the event of fire, wear self-contained breathing apparatus. High volume water jet. Hazardous decomposition products

formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Contains epoxy constituents. See information supplied by the manufacturer.

## 6. Accidental Release Measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use personal protective equipment.

### 6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains. May cause long-term adverse effects in the aquatic environment.

### 6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

### 6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 13 for further information.

## 7. Handling and Storage

### 7.1 Precautions for safe handling

**INSTRUCTIONS FOR SAFE HANDLING:** Use only in area provided with appropriate exhaust ventilation. Wear personal protective equipment.

**PROTECTION AND HYGIENE MEASURES:** Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

### 7.2 Conditions for safe storage, including any incompatibilities

**CONDITIONS TO AVOID:** Extremes of temperature and direct sunlight.

**STORAGE CONDITIONS:** Store in original container. Keep locked up or in an area accessible only to qualified or authorised persons. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

### 7.3 Specific end use(s)

No specific advice for end use available.

## 8. Exposure Controls/Personal Protection

### 8.1 Control parameters

#### Ingredients with Occupational Exposure Limits (US)

<u>Name</u>	<u>CAS-No.</u>	<u>ACGIH TWA</u>	<u>ACGIH STEL</u>	<u>ACGIH Ceiling</u>
Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6			
quartz (silicon dioxide)	14808-60-7	0.025 MGM3		
titanium dioxide	13463-67-7	10 MGM3	10 MGM3	
isodecyl benzoate	131298-44-7			
Solvent naphtha (petroleum), light arom.	64742-95-6	300.0 PPM		
alumina trihydrate	21645-51-2	10.0 mg/m3		

FATTY ACIDS, C18-UNSATD., TRIMERS, REACTION PRODUCTS WITH TRIETHYLENETETRAMINE	162627-18-1		
2,6-dimethylheptan-4-one	108-83-8	25 PPM	
Naphthalene	91-20-3	10 PPM	15 ppm

<u>Name</u>	<u>CAS-No.</u>	<u>OSHA PEL</u>	<u>OSHA STEL</u>
Reaction product: bisphenol-A- (epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6		
quartz (silicon dioxide)	14808-60-7	0.05 MGM3	
titanium dioxide	13463-67-7	15 MGM3	
isodecyl benzoate	131298-44-7		
Solvent naphtha (petroleum), light arom.	64742-95-6	500.0 PPM	
alumina trihydrate	21645-51-2	5.0 mg/m3	
FATTY ACIDS, C18-UNSATD., TRIMERS, REACTION PRODUCTS WITH TRIETHYLENETETRAMINE	162627-18-1		
2,6-dimethylheptan-4-one	108-83-8	150 MGM3, 25 PPM	
Naphthalene	91-20-3	50 MGM3, 10 PPM	75 MGM3, 15 PPM

**FURTHER INFORMATION:** Refer to the regulatory exposure limits for the workforce enforced in each country.

## 8.2 Exposure controls

### Personal Protection

**RESPIRATORY PROTECTION:** No personal respiratory protective equipment normally required.

**EYE PROTECTION:** Safety glasses.

**HAND PROTECTION:** Impervious gloves. Remove and wash contaminated clothing before re-use.

**OTHER PROTECTIVE EQUIPMENT:** No Information

**ENGINEERING CONTROLS:** Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas. **MECHANICAL VENTILATION RECOMMENDED.**

## 9. Physical and Chemical Properties

### 9.1 Information on basic physical and chemical properties

<b>Appearance:</b>	Gray
<b>Physical State</b>	LIQUID
<b>Odor</b>	Faint epoxy odor
<b>Odor threshold</b>	Not determined
<b>pH</b>	Non-aqueous
<b>Melting point / freezing point (°C)</b>	Not determined
<b>Boiling point/range (°C)</b>	80 - N.D.
<b>Flash Point, (°F / °C)</b>	>201F / >94C
<b>Evaporation rate</b>	Not determined
<b>Flammability (solid, gas)</b>	Not determined
<b>Upper/lower flammability or explosive</b>	

limits	N/A - N/A
Vapour Pressure	Nil
Vapour density	Heavier than air
Relative density	Not determined
Solubility in / Miscibility with water	Negligible
Partition coefficient: n-octanol/water	Not determined
Auto-ignition temperature (°C)	Not determined
Decomposition temperature (°C)	Not determined
Viscosity	22000 cps
Explosive properties	N/A
Oxidising properties	N/A

**9.2 Other information**

VOC Content g/l:	28
Grams of VOC per liter of coating product as applied (mixture of Part A and Part B) per ASTM D2369 Method E.	
Specific Gravity (g/cm <sup>3</sup> )	1.600

## 10. Stability and Reactivity

**10.1 Reactivity**

No reactivity hazards known under normal storage and use conditions.

**10.2 Chemical stability**

No decomposition if stored and applied as directed. Stable. Stable under normal conditions.

**10.3 Possibility of hazardous reactions**

Hazardous polymerisation does not occur.

**10.4 Conditions to avoid**

Extremes of temperature and direct sunlight.

**10.5 Incompatible materials**

Strong oxidizing agents. Acids and bases.

**10.6 Hazardous decomposition products**

Thermal decomposition can lead to release of irritating gases and vapours. Alcohols. Exothermic reaction. Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), dense black smoke.

## 11. Toxicological Information

### 11.1 Information on toxicological effects

#### Acute Toxicity:

Oral LD50: No information

Inhalation LC50: No information

Irritation: No information available.

Corrosivity: No information available.

Sensitization: No information available.

Repeated dose toxicity: No information available.

Carcinogenicity: No information available.

Mutagenicity: No information available.

Toxicity for reproduction: No information available.

STOT-single exposure: No information available.

STOT-repeated exposure: No information available.

Aspiration hazard: No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested.  
Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	>2000 mg/kg, rat, oral	>2000 mg/kg, rat		0.000	0.000
14808-60-7	quartz (silicon dioxide)	>2000 mg/kg			0.000	0.000
13463-67-7	titanium dioxide	10000 mg/kg, oral (rat)			0.000	6,82 mg/l (rat) 4h
131298-44-7	isodecyl benzoate	>5000 mg/kg	>2000 mg/kg		0.000	0.000
64742-95-6	Solvent naphtha (petroleum), light arom.	4700 mg/kg, oral, rat	>3480 mg/kg, rabbit	3670 ppm/4 hours, rat, inhalation	0.000	0.000
108-83-8	2,6-dimethylheptan-4-one	3200 mg/kg, oral, rat	16,000 mg/kg, rabbit	1979 ppm / 6 hrs, rat, inhalation	2000 ppm, rat	0.000

**Additional Information:**

This product is classified as a "Reproductive Toxicity - Category 2" due to containing a substance classified as a reproductive toxin via ingestion / oral exposure route only. Normal product application methods by trained crew members would not present a risk of oral exposure or ingestion. This product may contain Quartz (silicon dioxide), which is listed by IARC as a known carcinogenic to humans (Group 1). This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities. This product may contain Titanium Dioxide, which is listed by IARC as possibly carcinogenic to humans (Group 2B). This listing is based on inadequate evidence of carcinogenicity in humans and sufficient evidence in experimental animals. This classification is relevant when exposed to titanium dioxide in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

## 12. Ecological Information

**12.1 Toxicity:**

EC50 48hr (Daphnia):	No information
IC50 72hr (Algae):	No information
LC50 96hr (fish):	No information

**12.2 Persistence and degradability:** No information

**12.3 Bioaccumulative potential:** No information

**12.4 Mobility in soil:** No information

**12.5 Results of PBT and vPvB assessment:** No information

**12.6 Other adverse effects:** No information

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	1.8 mg/l	No information	1.5-7.7 mg/L
14808-60-7	quartz (silicon dioxide)	No information	No information	
13463-67-7	titanium dioxide	>100 mg/l (EC50, 48h, Daphnia magna OECD202)ation	No information	>1000 mg/l
131298-44-7	isodecyl benzoate		No information	6.5 mg/L
64742-95-6	Solvent naphtha (petroleum), light arom.	>1 - 10 mg/l	>1 - 10 mg/l	>10-100 mg/l
21645-51-2	alumina trihydrate	No information	No information	
162627-18-1	FATTY ACIDS, C18-UNSATD., TRIMERS, REACTION PRODUCTS WITH TRIETHYLENETETRAMINE	No information	No information	No information
108-83-8	2,6-dimethylheptan-4-one	No information	No information	
91-20-3	Naphthalene	No information	No information	

## 13. Disposal Considerations

**13.1 WASTE TREATMENT METHODS:** If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility. Empty containers should be taken to an approved waste handling site for recycling or disposal.



## 14. Transport Information

14.1 UN number	UN3082
14.2 UN proper shipping name	Environmentally Hazardous Substance, Liquid, N.O.S.
Technical name	diglycidyl ether of bisphenol A
14.3 Transport hazard class(es)	9
Subsidiary shipping hazard	Not applicable
14.4 Packing group	III
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	Not applicable
EmS-No.:	F-A, S-F
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code	Not applicable

## 15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

### U.S. Federal Regulations: As follows -

#### CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Carcinogenicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure), Germ cell mutagenicity

#### Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the U.S. Superfund Amendment and Reauthorization Act (SARA) of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Cumene	98-82-8
Orthophosphoric acid	7664-38-2
Toluene	108-88-3
Benzene	71-43-2
Naphthalene	91-20-3
Ethylbenzene	100-41-4

#### Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

<u>Chemical Name</u>	<u>CAS-No.</u>
Naphthalene	91-20-3

#### U.S. Clean Air Act:

EPA Coating Category:	INDUSTRIAL MAINTENANCE COATING
EPA VOC Content Limit (g/l):	450
Product VOC Content (g/l)	28
Thinning Recommendations:	The coating is to be applied without thinning.
Application Recommendations:	FOR PROFESSIONAL USE ONLY.

\* As per the federal EPA definition for coating categories in 40 CFR 59.401.

\*\* Grams of VOC per liter of coating product as applied (mixture of Part A and Part B) per ASTM D2369 Method E.

**U.S. State Regulations: As follows -****New Jersey Right-to-Know:**

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS-No.</u>
polypropylene homopolymer	9003-07-0

**Pennsylvania Right-To-Know**

The following non-hazardous ingredients are present in the product at greater than 3%.

No PA Right-To-Know components exist in this product.

**California Proposition 65:**

WARNING: Cancer - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

WARNING: Reproductive Toxicant -- [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**International Regulations: As follows -****\* Canadian DSL:**

All chemical ingredients included on inventory or exempt.

**15.2 Chemical Safety Assessment:**

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

**16. Other Information****Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H340	May cause genetic defects.
H350	May cause cancer.
H351	Suspected of causing cancer.
H370	Causes damage to organs.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

**Reasons for revision**

Substance and/or Product Properties Changed in Section(s):

08 - Exposure Controls/Personal Protection

11 - Toxicological Information

Revision Statement(s) Changed

This Safety Data Sheet (SDS) has been revised to meet updated national hazard communication standards which have adopted the provisions of the UN GHS system. There have been both formatting

and content changes based on the GHS classification (if applicable), Please review each section of the SDS for specific changes. This Safety Data Sheet (SDS) has been revised to meet the new EU CLP requirements. There have been both formatting and content changes based on the CLP classification (if applicable), please review each section of the SDS for specific changes.

## List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark;  
European Union Commission Regulation No. 1907/2006 on REACH as amended within Commission Regulation (EU) 2015/830;  
European Union (EC) Regulation No. 1272/2008 on the classification, labelling and packaging of substances and mixtures (CLP Regulation) and subsequent technical progress adaptations (ATP);  
EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes".

## Acronym &amp; Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m3	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration
IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations
IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container
RTI	Respiratory Tract Irritation
NE	Narcotic Effects

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.